

4/20/2018

[Dart Hawkesbury] Job Sheet - David, Logan



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBT18649-19-2
Job Sheet 176378



W/S

Part No: RBT18649-19-2

Job Qty: 5 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/20/18

Job Tracking No:

Due Date: 5/14/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT18649 Rev. A IPP Rev. A 18.04.16 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		5/14/18	0.00	0.00	Start Up Waterjet		DC 18/04/2018
110	Waterjet	5 pcs		5/14/18	0.00	0.42	Waterjet 2 OMAX		DC 18/04/2018
120	QC	5 pcs		5/14/18	0.00	0.00	QC2 Waterjet-4		DC 18/04/2018
130	QC	5 pcs		5/14/18	0.00	0.00	QC8-6		38
150	Outsource	5 pcs		5/14/18	0.00	0.00	Outsource4		CT 18/05/17
160	Packaging	5 pcs		5/14/18	0.00	0.00	Packaging2		AT 18/05/17
170	QC	5 pcs		5/14/18	0.00	0.00	QC6		38
180	Packaging	5 pcs		5/14/18	0.00	0.00	Packaging3-1		MAY 09 2018
190	QC21-SA	5 Ea		5/14/18	0.00	0.00	QC21		21 MAY 09 2018

Part Op 110 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary
 Descriptions: 150 - Issue P/O to GROUPE ALTECH; PO 079022 ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2
 CLASS 2, Water sealant -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.500X05.000	6061-T6 Bar .500 X 5.00	1.8300 ft (.366 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.500X05.000	2	58	0

4,500

Part Specifications

Specifications could not be found.

Plex 4/20/18 3:30 PM dart.logan.david



Container No: S066025

Part: RBT18649-19-2

Job No: 176378

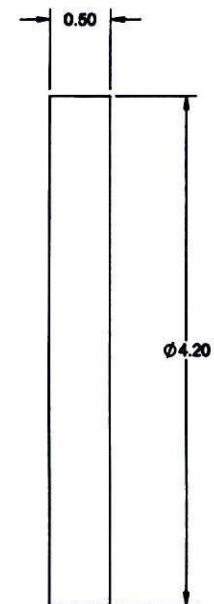
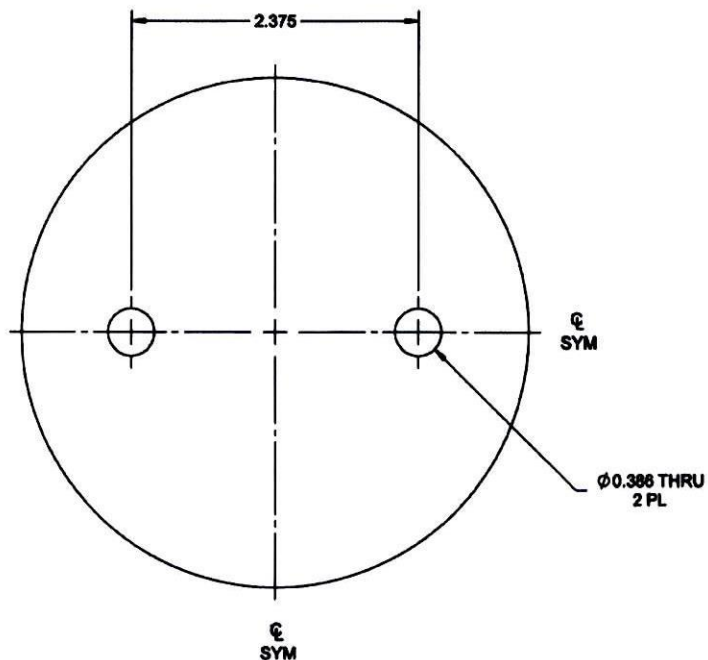
Serial No/Batch: S066025

Revision: A

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hwykesbury, ON K64 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/27/18



RBT18649-19-2 PLATE

NOTES:

- 1) MATERIAL: 2024-T3 / 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE BLACK PER MIL-A-8625 TYPE 2 CLASS 2
- 4) TOLERANCES:
 - X.X = $\pm 0.1"$ / $\pm 1"$
 - X.XX = $\pm 0.01"$ / $\pm 0.5"$
 - X.XXX = $\pm 0.005"$ / $\pm 0.1"$
 - X.XXXX = $\pm 0.0005"$ / $\pm 0.05"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: N/A

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$

DESIGN	KT	DART AEROSPACE LTD	
DRAWN	KT 04/17/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ML 04/18/2018	TOOL PART #	REV. A
MFG. APPR.	DP 04/18/2018	RBT18649	SHEET 33 OF 35
APPROVED	ML 04/19/2018	TITLE	SCALE
DATE 4/19/2018		M/R HUB WORKAID KIT	NTS
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039737**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO039737
PO Date: 4/27/18
Due Date: 5/4/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	170485-A	647.7703	Strut Assembly Issue P/O : _____ Group Altech CAD PLATE IAW QQ-P-416F CLASS I TYPE II note: cad plate should not be too thick around tread	Firmed	5/4/18	20 pcs	0 pcs	20 pcs	\$14.75/pcs	\$295.00
2	176387	RBT18649-7	Main Rotor Hub Work Aid Item #7 -Issue P/O to GROUPE ALTECH; PO _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	5/4/18	5 pcs	0 pcs	5 pcs	\$6.33333/pcs	\$31.67
3	176378	RBT18649-19-2	Plate -Issue P/O to GROUPE ALTECH; PO _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	5/4/18	5 pcs	0 pcs	5 pcs	\$6.33333/pcs	\$31.67
4	176374	RBT18649-19-1	Base -Issue P/O to GROUPE ALTECH; PO _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	5/4/18	5 pcs	0 pcs	5 pcs	\$6.33333/pcs	\$31.67
Grand Total:										\$390.00

Plex 5/4/18 8:09 AM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(008835-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

008835 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
03-May-2018		Aman		039737				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	647.7703 Rev.	647.7703 01 -CAD YELLOW 0.0005 THICK CAD PLATE IAW QQ-P-416F CLASS I TYPEII CAD PLATE SHOULD NOT BE TOO THICK AROUND TREAD MATERIAL STEEL	CADMIUM CH	20	20	0	0	0
2	RBT18649-7 Rev.	RBT18649-7 01 -ANO-BLACK [ANODIZE BLACK] MIL-A-8625F TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	5	5	0	0	0
3	RBT18649-19-2 Rev.	RBT18649-19-2 01 -ANO-BLACK [ANODIZE BLACK] MIL-A-8625F TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	5	5	0	0	0
4	RBT18649-19-1 Rev.	RBT18649-19-1 01 -ANO-BLACK [ANODIZE BLACK] MIL-A-8625F TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	5	5	0	0	0

DAS
38
9-88

Notes Additionnelles / Additional Notes

2 box / 2 pce

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.